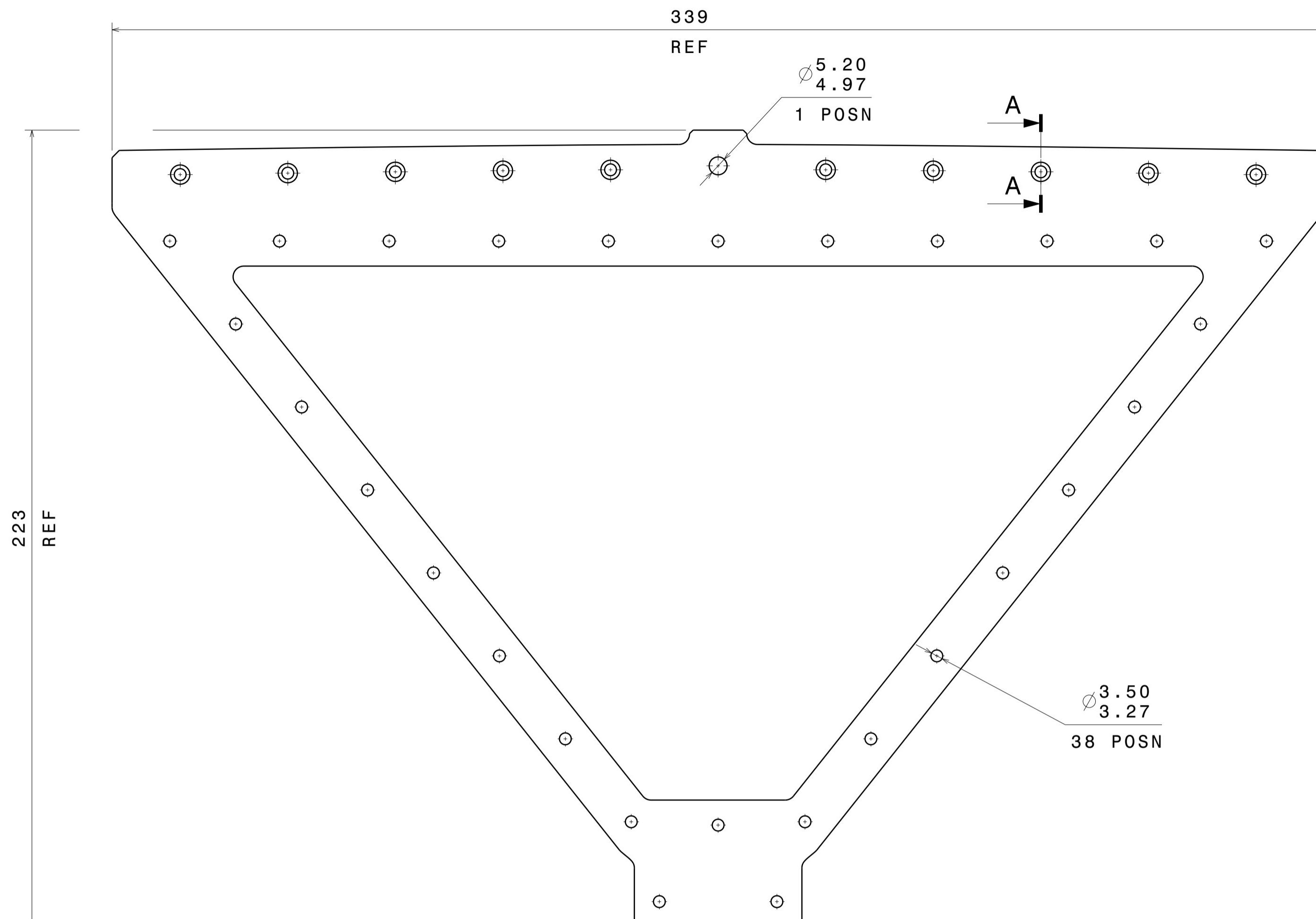
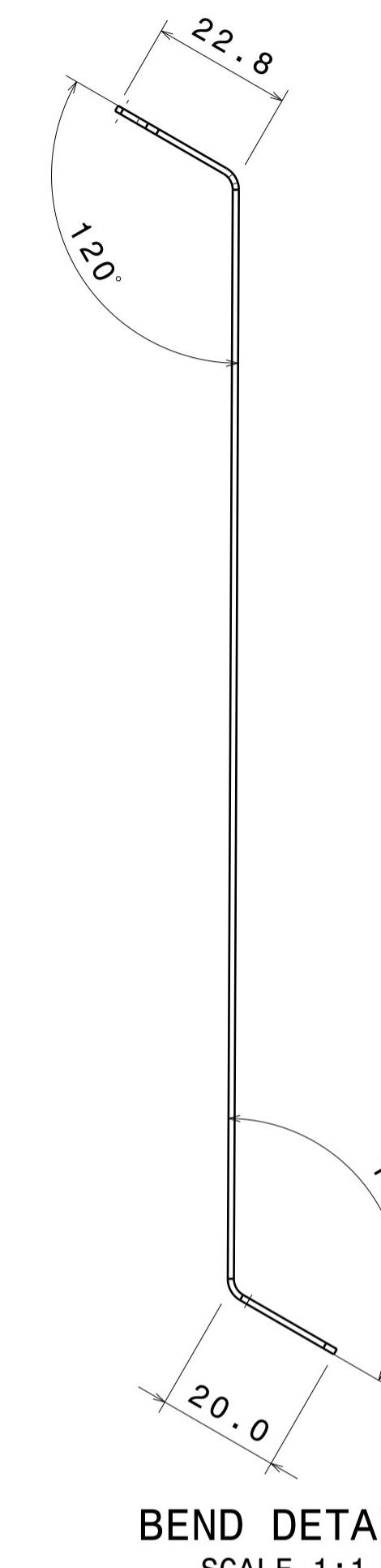
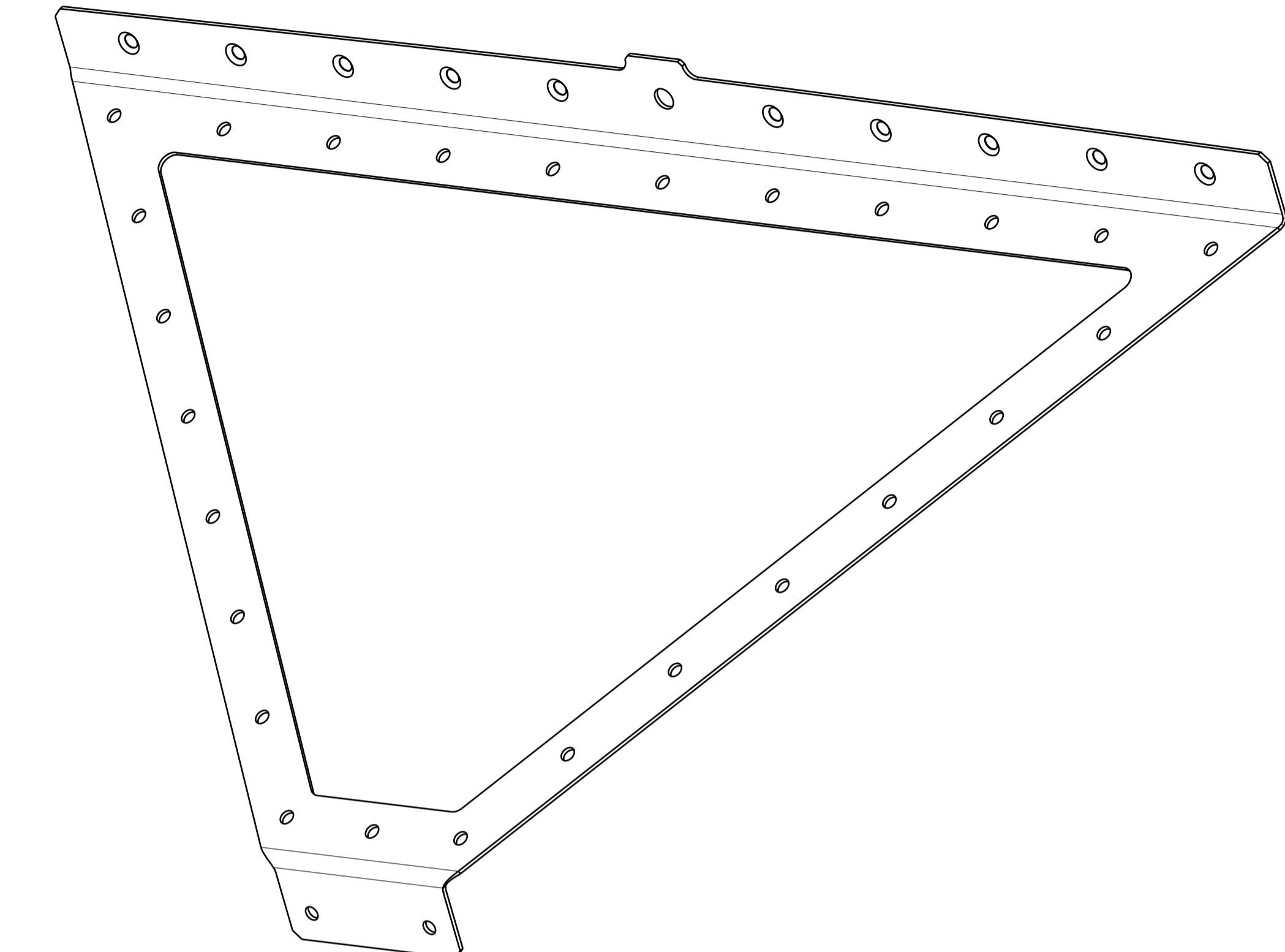
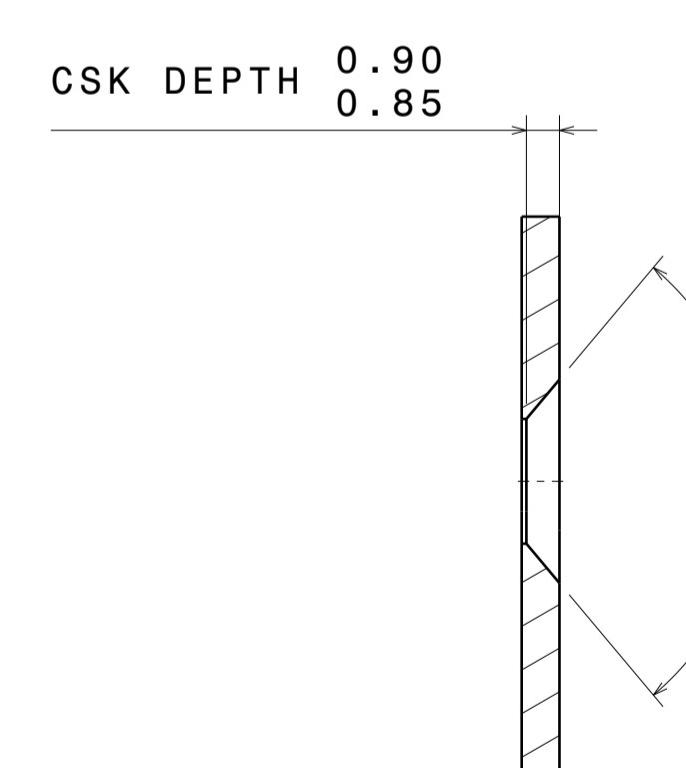


ZONE	ISS	DESCRIPTION	DATE	APPROVALS
	P1			

FLAT PATTERN
SCALE 1:1BEND DETAIL
SCALE 1:1ISOMETRIC VIEW
SCALE 1:1SECTION A-A
CSK DETAIL
TYP 10 POSN
SCALE 5:1

NOTES

- MATERIAL: AL ALLOY L113-T6 x 19 S.W.G (1.0mm).
- REMOVE ALL BURRS AND SHARP EDGES.
- INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
- UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\pm \phi 0.34$
- FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
- PRIME ALL OVER USING REFS 01-03 TO QD3088, I.A.W MANUFACTURERS INSTRUCTIONS
- ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016 (B) 1 & 4

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETRES	THIRD ANGLE PROJECTION	DRG PER ASME Y14.5M-1994 OR BS 8888	APPROVALS	DATE
TOLERANCES ARE:	ANGLES	DRAWN BY N LOCKIE 9 OCT 2015		
X. ± 1.0 ± 0.5 DEG	APPLICATION	DRG CHCK T CLARK 9 OCT 2015		PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND
.X. ± 0.5	PROJ ENGR			
.XX. ± 0.25	TECH APRL			
.XXX. $\pm -$	DSGN APRL			
SURFACE FINISH 3.2	NEXT ASSY QB21939			
USED ON QB05043	DSGN APRL D P SMITH 9 OCT 2015			
DO NOT SCALE DRAWING	CONTRACT NO			
	SCALE 1:1	WEIGHT		

PALL Pall Corporation

PLATE TOP

SIZE CAGE CODE DRG NO ISS P1

A1 U0088 OB22227 P1